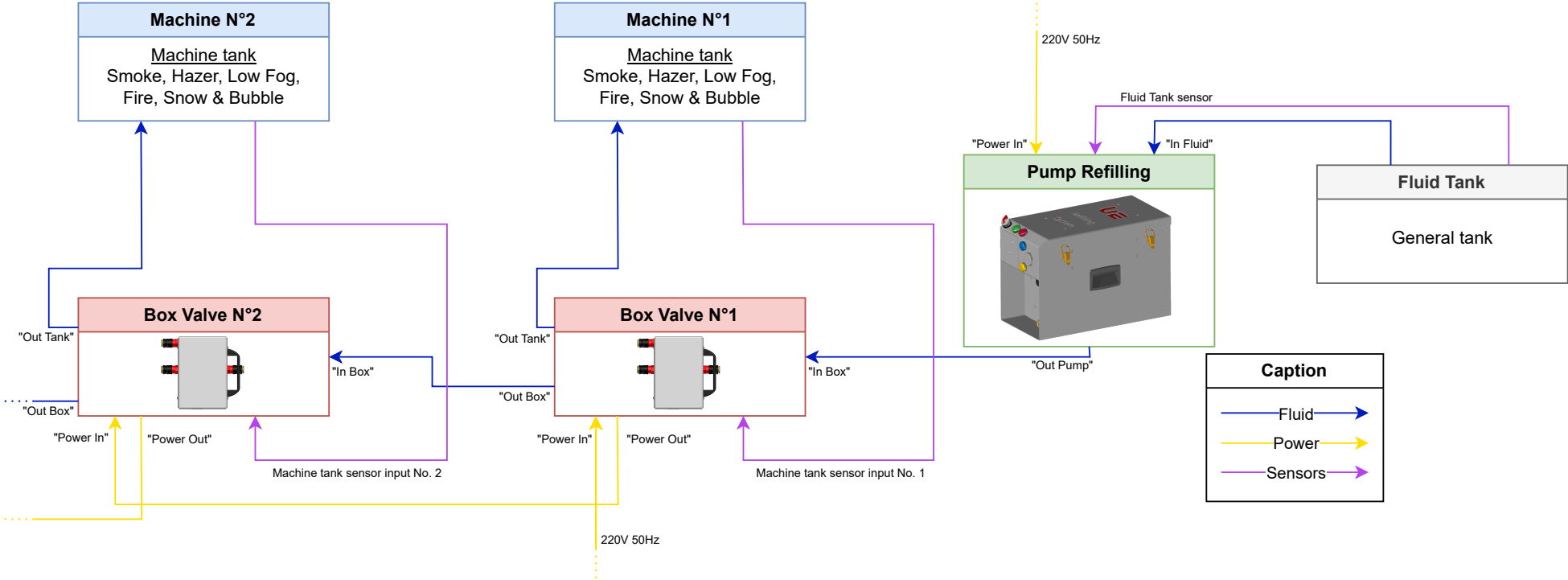
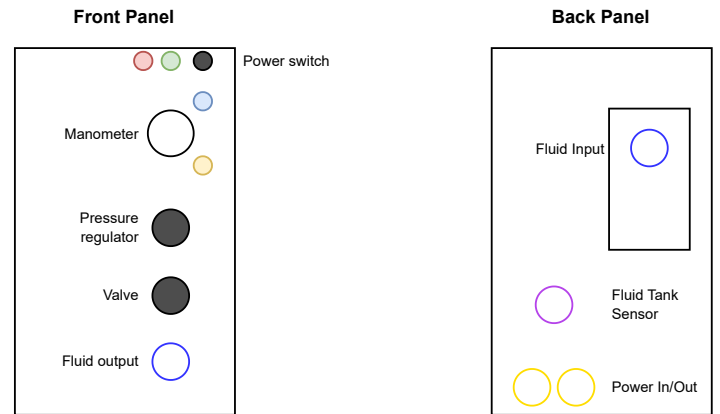


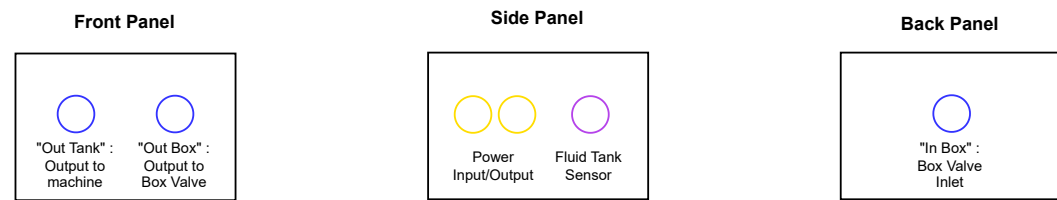
# REFILLING SYSTEM OPERATION DIAGRAM



## PUMP REFILLING



## BOX VALVE



### Warnings:

Do not interchange the "Out Tank" and "Out Box" outputs.  
 Only the "Out Tank" outlet valve is controlled by the machine tank level sensor.  
 Thus, an inversion of the outputs risks causing the machine tank to continually fill and therefore overflow.

- Indicators:**
- Red circle: "Run" : Current flows normally in the system.
  - Green circle: "Power Supply" : The system is connected to the electrical network.
  - Blue circle: "Low Level" : The fluid tank is empty or almost empty.
  - Yellow circle: "Pump Ready" : Current flows normally through the pump.